

Step 5: Release of Stored Energy: List all forms of stored energy and method to achieve a zero-energy state.

Step 6: Verify Energy Isolation: Attempt to restart the equipment

Step 7: Return the operating controls to a “neutral” or “off” position

Step 8: Begin the Service or Maintenance Activity

Return Equipment to Service

Step 1: Inspect the work area to ensure the equipment is fully assembled, tools and nonessential items have been removed and all guards have been replaced.

Step 2: Ensure that all employees are clear of the equipment or machine.

Step 3: Verify the controls are in the “neutral” or “off” position.

Step 4: Remove LOTO devices and re-energize the machine or equipment.

Step 5: Notify all Affected Employees that the servicing or maintenance is complete and the equipment or machine is ready for use.